



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3139-3
Job Sheet 169582



Part No: D3139-3

Job Qty: 4 ea

Part Name: Guard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 1/4/18

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: Bell Helicopter Textron Inc (CEDWA01)

Attn: Bell Piney Flats PO Box 77045 Fort Worth, TX, 76177 USA ph:817-837-4700 fx:866-668-4852.

Note: DWG REV C Ipp Rev. A New Issue Form In-house 10/11/19 DL verf:DD Ipp Rev. B Water jet Added 10/11/24
DL IPP Rev C 14/01/20 Change QC2 to QC6 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs		1/4/18	0.00	0.00	Purchasing		AT 18/01/31
140	Packaging	4 pcs		1/4/18	0.00	0.00	Packaging2		A-PA8/0V31
150	QC	4 pcs		1/4/18	0.00	0.00	QC6		38
170	Packaging	4 pcs		1/4/18	0.00	0.00	Packaging3-1		9-88 SM
180	QC21-SA	4 Ea		1/4/18	0.00	0.00	QC21		CA002

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 150 - QC6- All purchased or subcontracted products

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

PO 038651

DEC 14 2017

ALB

FEB 05 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D3139-3P	4	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/14/17 8:03 AM dart.lavoie.chantal

DART
AEROSPACE
S037229



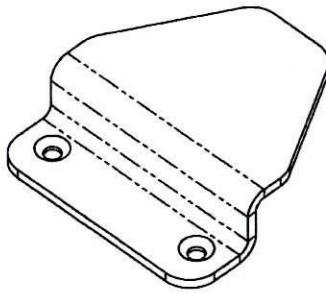
Guard

PART NO: D3139 – 3
Original Serial #: S037229
Revision:
Operation: Purchasing
Change No:

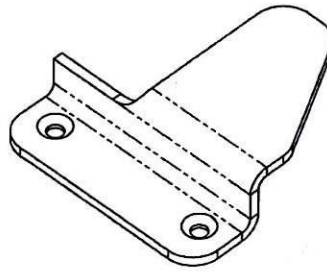
Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

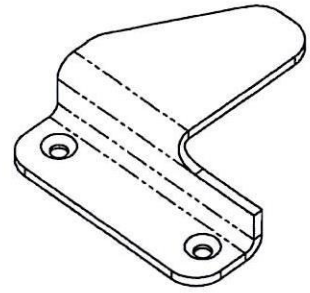
Mfg Date: 01/31/18 Job No: 169582
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D3139-1 GUARD
(REPLACES PREMIER P/N B30-23000-237/-238)



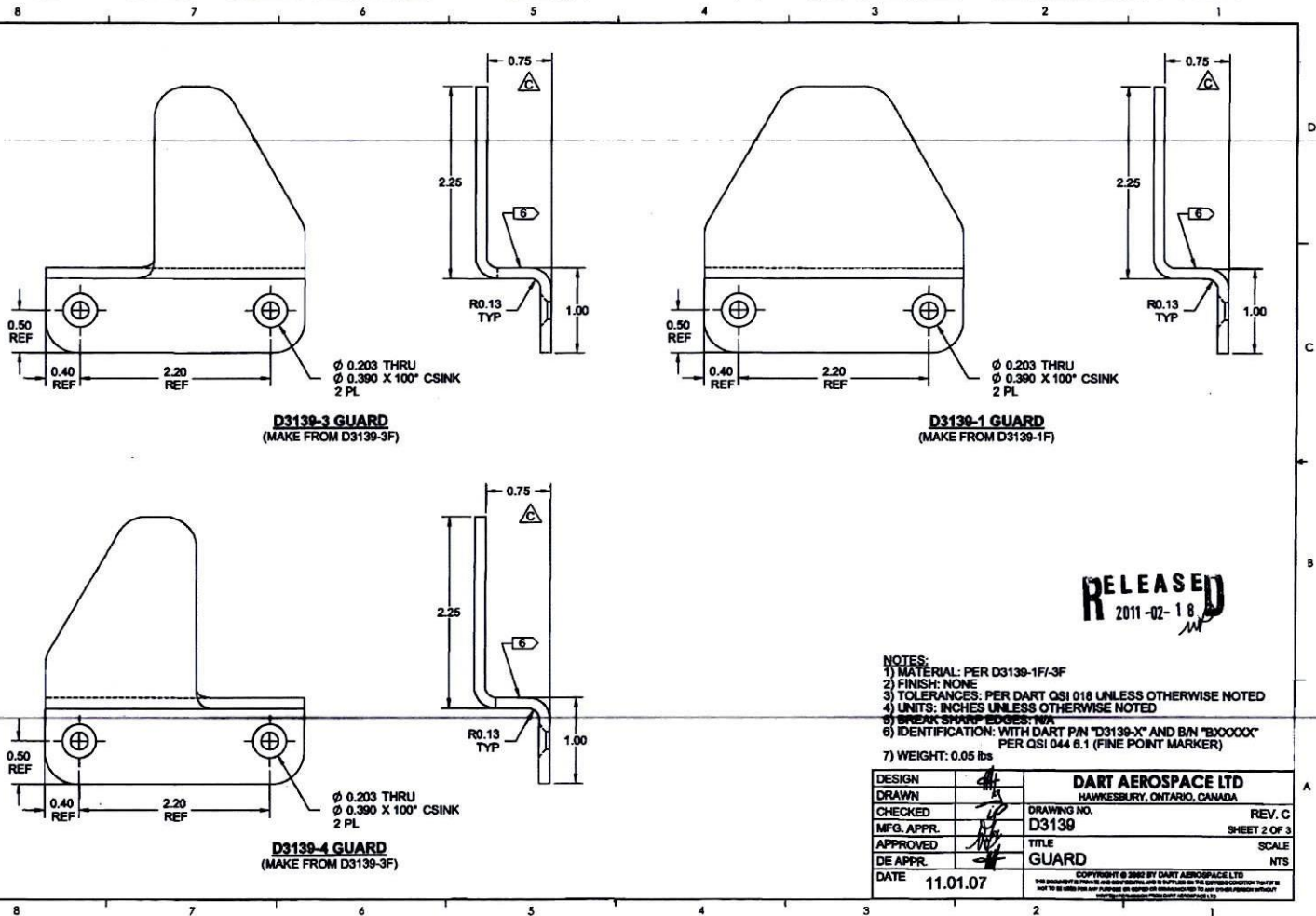
D3139-3 GUARD
(REPLACES PREMIER P/N B30-23000-239)



D3139-4 GUARD
(REPLACES PREMIER P/N B30-23000-240)

RELEASED
2011-02-18
AM

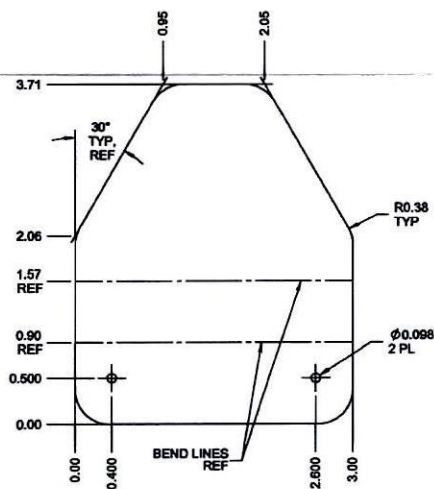
C	UPDATED TO CURRENT STD; CREATED D3139-1-3 FLAT PATTERNS (SHT 3); 0.75 WAS 0.70 (B6-2, D1-2, D6-2). REF. CAPTUS-08	MB	11.01.07
B	ADD PART MARKING	RF	04.10.18
A	NEW ISSUE	RF	02.04.19
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AM</i>		
DRAWN	<i>AM</i>		
CHECKED	<i>AM</i>		
MFG. APPR.	<i>AM</i>		
APPROVED	<i>AM</i>		
DE APPR.	<i>AM</i>		
DATE	11.01.07		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3139 REV. C TITLE GUARD SHEET 1 OF 3 SCALE NTS COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT CONTAINS UNCLASSIFIED INFORMATION. IT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES FOR WHICH IT WAS ISSUED. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.			



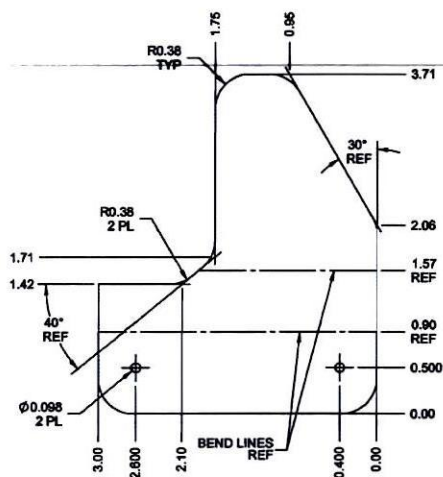
RELEASED
2011-02-18

- NOTES:
1) MATERIAL: PER D3139-1F/3F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: WITH DART P/N "D3139-X" AND B/N "B00000" PER QSI 044 6.1 (FINE POINT MARKER)
7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3139	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE	11.01.07	COPYRIGHT © 2000 BY DART AEROSPACE LTD	



D3139-1F GUARD FLAT PATTERN



D3139-3F GUARD FLAT PATTERN

RELEASED
2011-02-18

- NOTES:**
 1) MATERIAL: 9034 CLEAR LEXAN SHEET (SMOOTH TEXTURE), 0.125" THICK
 REF: DART SPEC. MILEX.125-9034-01
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.05 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3139	REV. C
MFG. APPR.		TITLE	SHEET 3 OF 3
APPROVED		GUARD	SCALE
DE APPR.			NTS
DATE	11.01.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD	

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38651 SO # 021884

Part #	D3139-1P	Qty.	4	Batch #	-001
Description	GUARD	Material usage	OFF CUT	Lot#	5587222
Part #	D3139-3P	Qty.	4	Batch #	-002
Description	GUARD	Material usage	OFF CUT	Lot#	5587222
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS Date: JAN. 29, 2018 C OF C # 032
(Approved QA Signatory) Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038651

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038651
PO Date: 12/14/17
Due Date: 1/8/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3139-1P	i-Rush		Guard As per Dwg D3139 Rev. C	Firmed	1/8/18 30	4 pcs	4 0 pcs x	4 pcs	\$40.00/pcs	\$160.00
2	D3139-3P			Guard As Per Dwg D3139 Rev. C	Firmed	1/8/18 30	4 pcs	4 0 pcs x	4 pcs	\$40.00/pcs	\$160.00
Grand Total:											\$320.00

AT 18/10/18

AT 18/10/18

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CL
SalB